Each

Dart Aerospace Ltd. Date: User: **Process Sheet** 205 SKIDTUBE "I" BEAM CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 24970 : 10346 **Estimate Number** : D2596 : NIA **Part Number** P.O. Number : D2596 REV C This Issue : 11/24/2005 **Drawing Number** S.O. No. : NIP : NC : N/A Prsht Rev. **Project Number** : NA First Issue Type : LANDING GEAR **Drawing Revision** : C : 24670 Material : NIA **Previous Run** : 12/1/2005 Qty: **Due Date** Um: Written By Checked & Approved By Changed QA to QC. Added Step 6 and Cost Comment Μ **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** D25003100 Ext'n -`I' Beam Web 4" 1.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Extrusion "I" Beam Web 4" 25 Novembre 2002 Pick: Batch Qty Part Number Description D2500-3-100 Extrusion LANDING GEAR 1 Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.625" diameter using a uni-bit 4- Deburr HAND FINISHING1 3.0 Comment: HAND FINISHING RESOURCE #1

Acid Etch and Alodine per QSI 005 4.1

4.0 QC5

5.0



PACKAGING RESOURCE #1

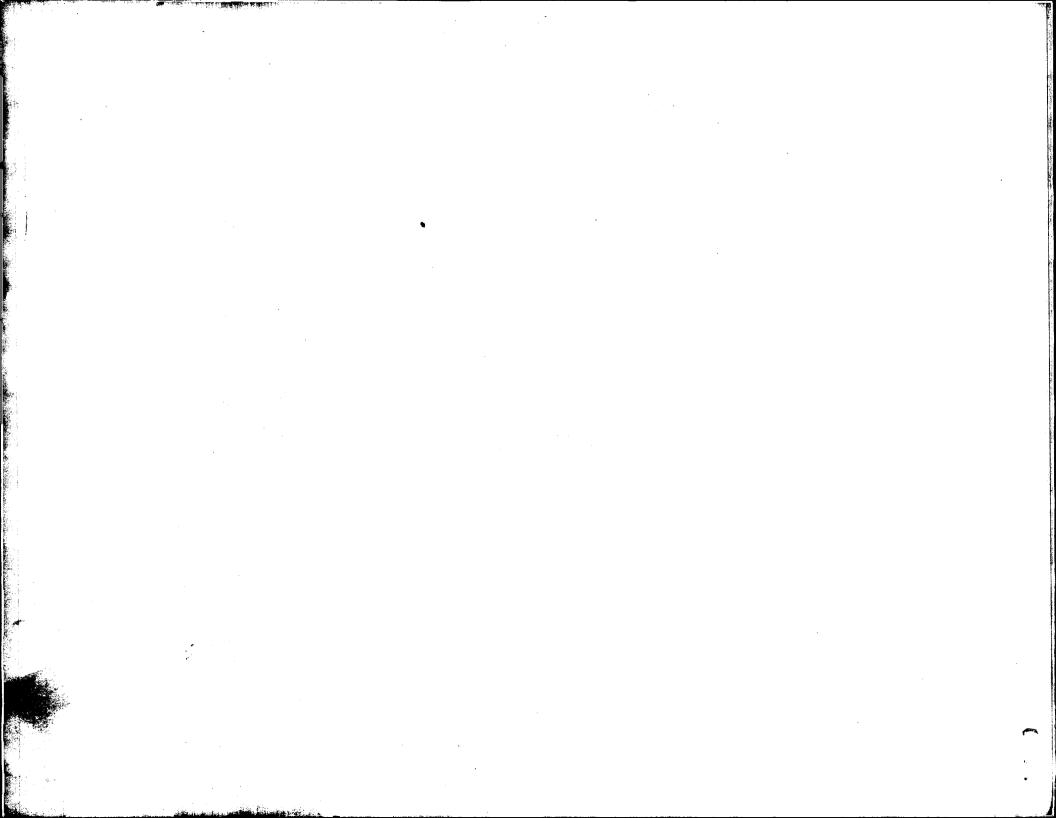




Comment: PACKAGING RESOURCE #1

Identify and Stock Location: L G

AM



Date: User: Thursday, 11/24/2005 3:25:18 PM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 24970

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL





Comment: DOCUMENT CONTROL

Inspection Level 21

545 05/12/08 (20



Job Completion



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